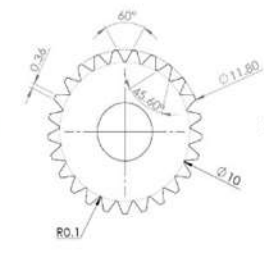
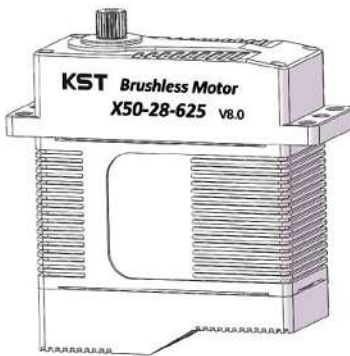
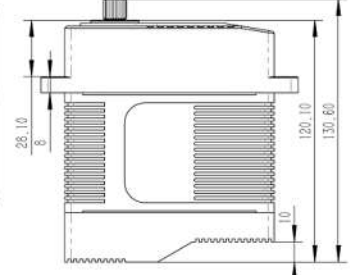
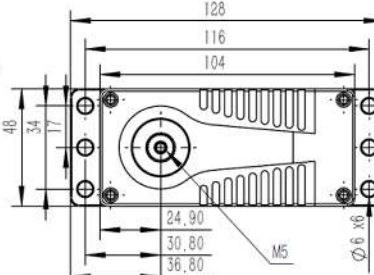


X50-28-625-* V8.0 HLS Technical Specification



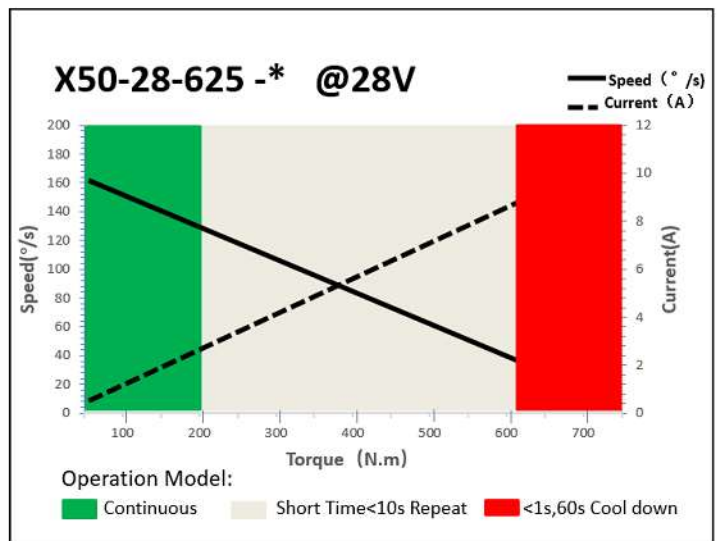
Output Shaft Spline (25T&12mm)



1. Servo Data

	X50-28-625-*
Rated Voltage	DC28V
Voltage Range	DC24V-32V
Stalling Torque	62.5N.m@28V
Rated Torque	20N.m@28V
No-load Speed	0.36sec/60°@28V
Rated Speed	0.50sec/60°@28V
Stalling Current	10.0A
Rated Current	2.20A
Working Frequency	1520us/333Hz
Default Travel	±50°=100° Total
Temperature Range	-10°C.....+65°C
Case Material	Aluminum Alloy
Motor Type	Brushless DC Motor
Gear Set Material	Hardened Steel
Position Sensor	Potentiometer
Case Dimensions	104mm*48mm*120mm±0.2mm
Weight	1200g±10%
Ball Bearing	7 BB

2. Performance



3. Command signal

3.1. PWM Command Interface

Signal Voltage	HIGH: min.3.3V, max.5.0V Low: min.0.0V, max.1.5V
Pulse Lengths	900us-2100us
Pulse Lengths for Position	1000us/1500us/2000us -50° 0°+50°

3.2. RS485 Command Interface

Baud-Rate	115200 ±1.5% bits/s
Protocol	10 Byte (incl. 1 byte Check Sum)
(Documentation	8
Number of Data	1
Number of Stop	None

Bits

Command / Response Frame			
Byte #	Description	Byte #	Description
1	Frame Head(0xFE)	6	Data
2	Version(0xCA)	7	Data
3	Address	8	Data
4	Command code	9	Check Sum
5	Data	10	(0A) Frame End

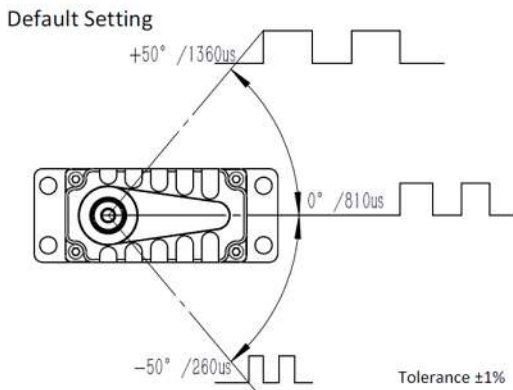
3.3 CAN Bus Command Interface

Baud-Rate	500Kbps	Communication	3.1: CAN Open standard frame 3.2: CANOpen Extended frame
Node number	0 x25 (range 1 ~ 127, 0 is radio)		

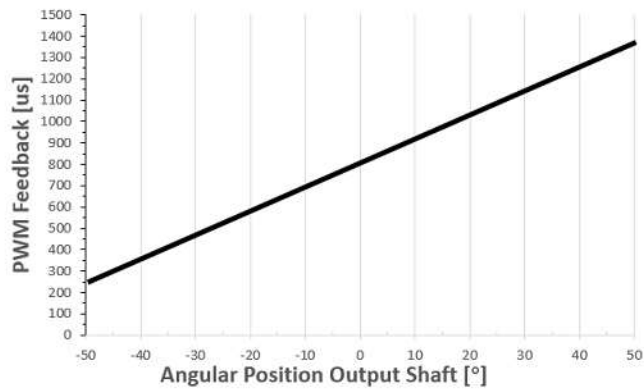
3.4. Feedback Signal

3.4.1 Position Feedback Signal (PWM Versions)

The Position Feedback signal is an output signal with a square wave which is directly related to the output shaft's angular position. Reference is Supply Ground.



Position Feedback



3.4.2 Feedback Value (Bus Version)

Integrated in the Bus protocol a Feedback Value, including the Angle position, Temperature, current value. Value read by sending request command. Provide the details of the bus in the document.

4. Electrical Connection Options

Industrial Standard J30J-15ZKP electrical Connector

	Assignment PWM		Assignment RS485		Assignment CAN	
	Pin	Description	Pin	Description	Pin	Description
	1	DC + Supply Voltage	1	DC + Supply Voltage	1	DC + Supply Voltage
	2					
	3					
	4	DC- Supply Ground	4	DC- Supply Ground	4	DC- Supply Ground
	5					
	6					
	7	Do not connect	7	Do not connect	7	Do not connect
	8					
	9					
	10	PWM Command Signal	10	Do not connect	10	Do not connect
	11					
	12	Feedback	12	RS485A	12	CAN_H
	13					
	14	Signal Ground	14	RS485B	14	CAN_L
	15					

*: 1-PWM, 2- RS485, 3.1- CANBUS Standard Frame 3.2- CANBUS Extended Frame